



# CAULK-MATE DECORATORS FILLER

## 60 Minute Decorators Caulk

### Technical Data Sheet



### MATE SILICONE & SEALANT RANGE

#### Description:

*An easy to apply, quick drying, interior decorators filler that can be smoothed and over painted within 1-2 hours of application.*

#### Features & Benefits:

- ◆ **Quick drying.**
- ◆ **Gap-filling.**
- ◆ **Overpaintable within 1 hour.**
- ◆ **Easy smoothing.**
- ◆ **For interior use.**

#### Uses

CAULK-MATE has good adhesion to most building materials and can be used for repairing small cracks and joints with no movement in plaster and wood.

It is ideal for use on wood, light fittings, stair risings, plaster, brick, concrete and plasterboard.

#### Limitations

This product is not a silicone sealant!

##### Not suitable when:

- applied externally during rainy weather.
- applied at temperatures below +5°C.
- used in joints constantly immersed in water.
- used in contact with bituminous products.
- used in areas of high abrasion, e.g. floor joints.
- joints that are subject to movement.

#### Preparation

All surfaces must be clean, dry, sound and free from dust, oil or any other contaminants that may hinder adhesion. If necessary, in addition to mechanical means, cleaning with a solvent such as acetone is recommended for degreasing.

#### Priming

CAULK-MATE does not require a primer on most common construction surfaces. However, in some cases it may be necessary to prime concrete or other surfaces for optimum adhesion. To determine whether a primer is required a sample should be tested.

Contact Bond It Technical Service Department for recommendations.

#### Application

Apply using a standard sealant gun. Cut tip from cartridge, becare-

ful not to damage the screw thread. Cut the nozzle at an angle of 45° to an opening slightly larger than the gap to be sealed, and fix to cartridge. Smooth down within 10 minutes using a slightly wetted spatula, sponge or SEALANT APPLICATOR TOOL. Do not tool down after the skin has started to form. Do not saturate the surface with water as this will delay the curing process. CAULK-MATE can be over painted with emulsion paint as soon as a skin forms, approx after 1 hour. For oil based paints, allow to dry completely for 24-48 hours before over painting. Remove excess product with a damp cloth.



#### Coverage

Depending upon substrate condition and porosity approximately 10 linear metres with a 6mm bead per cartridge.

#### Colour

CAULK-MATE is available in white only.

#### Size

EU3 and EU4 plastic cartridge.

#### Shelf Life

Minimum 24 months from date of manufacture when stored in original unopened cartridges.

#### Storage Conditions

Store in cool, dry conditions at a temperature between +5°C and +15°C. Protect from frost.

#### Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Remove any containers to a central disposal point in accordance with local regulations.

#### Health & Safety

Please refer to separate Safety Data Sheet (SDS) for full handling, use and storage instructions. Keep out of reach of children. It is the user's responsibility to determine suitability for use. If in doubt, contact our Technical Department for advice.

**Note: this information is for general guidance only, since site conditions and labour are beyond our control.**

## Specification Summary

Tooling Time	Fast cure - tools within 5 minutes
Skin Time @ 20°C and 50%RH	20 minutes
Full Cure Time	24 hours, dependant on bead thickness and temperature
Application Temperature	+5°C to +25°C
Waiting Time Before Painting	1 hour for thin beads 24 hours for larger beads Minimum 24 hours for oil-based paints
Sag	None
Clean Up	Water

## Product / Order Details

Code	Colour	Size	Barcode	UFI
BDOHC300	White	285ml	5060021364951	-
BDOHC400	White	350ml	5060021364968	-



### Part of the Bond It Silicone & Sealants Range

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**Note:** The data presented in this leaflet is in accordance with the present state of our knowledge, but does not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either expressed or implied, of the fitness or suitability of the products for a particular purpose.



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